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# Continuous Level Measurement







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# **RELIABLE CONTINUOUS LEVEL MEASUREMENT DEVICES FOR ANY KIND OF BULK SOLIDS STORED IN SILOS AND CONTAINERS**

A sensor weight, attached to either a metal tape or rope, moves down into the container. Upon impact on the bulk material it is pulled back to its upper stop position. By capturing the distance that the sensor weight has moved the material level is measured.

Microprocessors convert the measured distance together with the programmed silo geometry into a volumetric output signal. This signal is updated each time the sensor weight moves down.

# Features

#### - Silo Pressure:

ILSC-ILSD:	- 0.3 / + 0.3 bar standard
	- 0.5 / + 1.5 bar as option
ILSE - ILSF:	- 0.2 / + 0.2 bar

### - Temperature in silo:

ILSC-ILSD:	-40°C + 80°C (-40°F +176°F) standard
	+150°C / +250°C (+302°F / +482°F) as option
ILSE - ILSF:	40°C + 80°C (-40°F +176°F)

### - Ambient temperature:

ILSC - ILSD:	-20°C/ +60°C (- 4°F +140°F) standard
	-40°C / +60°C (-40°F +140°F) ATEX II 1/2 D on request
	-40°C / +60°C (-40°F + 140°F) with internal heater
ILSE-ILSF:	-20°C/ +60°C (- 4°F +140°F)

# - Output:

ILSC-ILSD:	0/4-20 mA	
	MODBUS	
	5/10 cm Relay Pulse	
	1/2.5 cm opto pulse	
	1 00 1	

ILSE - ILSF: 4-20 mA

- Approval for dust explosive environments (ATEX, FM);
- Microprocessor-controlled measurement with intelligent supervision;
- Integrated tape cleaner for extreme difficult products (tape version);
- Different sensor weights, suitable for every application;
- Robust double chamber aluminium die cast housing IP66, NEMA 4.

# **Benefits**

# Appropriate for nearly all kinds of bulk solids;

- Absolutely insensitive to:
  - Dielectricity and conductivity of the bulk material;
  - Dust in the silo;
  - Changes in moisture of the bulk material;
  - Products that tend to stick;

No mechanical forces on the silo roof, the sensor touches the bulk material only on its surface;

- Simple installation and commissioning;
- High-tech measurement, easy to understand;
- Highly accurate measurement.

# ILSC - ILSD





# **1** CONTROL HEAD

The unit is divided into two independent chambers, one for the electronics and the other for the mechanical part, sealed from one another.

The mechanical part chamber in which the rope or tape slides is the only part in contact with the inside of the silo during the measurement.

If the sensor weight is in the upper stop position, it seals the opening between the unit and the silo.

#### **ILSC - ILSD**



ILSC - ILSD Mechanical Side View

#### **ILSE - ILSF**



ILSE – ILSF Mechanical side view

# **2** ILSC - ILSD SENSOR WEIGHTS



PVC (Standard) Material: PVC



**304 Stainless Steel (with Pin as Option)** Material: 304 SS



**PVC with Pin** Material: PVC (Pin: POM)



FOLDING COVER Material: Canvas PA Weight: 301 SS

# Accessories

#### MULTIPLE REMOTE CONTROL (ILSC - ILSD ONLY)



- Connection of up to 10 units with MODBUS RTU network

- Programming of ILS level indicator
- Touchscreen Level Display LCD, 2 lines x 16 digits
- Start measurements

- Display diagnostics information

The remote control may be installed in the panel present on the plant or mounted separately on a wall.



ILSC - ILSD Electronic Side View



ILSE - ILSF Electronic side view











**PVC** (with Pin as Option) Material: Weight PVC (Pin: POM)

# 3 ILSD - ILSF TAPE VERSION - Tape Cleaning System

Internal tape cleaner for extreme

Material: 304 SS



difficult products

#### SINGLE REMOTE CONTROL (ILSC-ILSD - ILSE - ILSF)



The instrument visualize a number proportional to the level of material present inside the silo.

It could be used to visualize the percentage of material inside the silo, hopper...etc...

As option has a provision for two relay digital outputs that make it possible to have signals at two intermediate levels between the maximum and minimum threshold.



# Applications









Technical Features	ILSE / ILSF	ILSC / ILSD	
Measurement of	Solids	Solids - Interface	
Version	Rope - Tape	Rope - Tape	
Remote Box	NO	Max. 10 Units	
Measuring Range	Rope: 15/30 m Tape 15/30 m	Rope 30 m	Tape 40 m
Process Temperature	- 40°C / + 80°C	- 40°C / + 250°C MAX	
Process Pressure	+ 0.2 bar	+ 0.3 / 1.5 bar	
Ex- Approval	ATEX II 1/2 D	ATEX II 1/2 D	
Power	230 V AC 115 V AC 2028 V DC	98253 V AC	2028 V DC
Process Connection	1 1/2" Thread Flange DN100	Flange DN 100	
Diagnose	4-20 mA	Relais, 4-20 mA Remote Box Diagnose History SD Card	
Measurment Start	Internal Timer External Signal	Remote Box Internal Timer External Signal	
Ouput	4-20 mA	0/4-20 mA MODBUS 5/10 cm Relay Pulse 1/2,5 cm opto pulse	
Housing	Aluminium, Painted	Aluminium, optional Painted	
IP Rating	IP 66	IP 66	
Rope/Tape Cleaner	Tape Integrated	Tape Integrated	
Motor	Standard	Standard Industrial	
No. Of Pulleys	1	2	







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